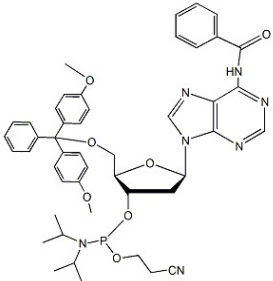


**CERTIFICATE OF ANALYSIS**

<b>PRODUCT NAME:</b>	TheraPure® Bz dA β-Cyanoethyl Phosphoramidite	<b>STRUCTURE</b> 
<b>PRODUCT NUMBER:</b>	27-2030-07	
<b>LOT NUMBER:</b>	XB1512	
<b>BULK NUMBER:</b>	WI00852	
<b>DESCRIPTION:</b>	5'-O-Dimethoxytrityl-N <sup>6</sup> -benzoyl-2'-deoxyadenosine-3'-O-(β-cyanoethyl-N,N-diisopropyl) phosphoramidite	
<b>CHEMICAL FORMULA:</b>	C <sub>47</sub> H <sub>52</sub> N <sub>7</sub> O <sub>7</sub> P	
<b>MOLECULAR WEIGHT:</b>	857.95 g/mol	
<b>CAS NUMBER:</b>	98796-53-3	
<b>STORE:</b>	-20°C	
<b>SHIP:</b>	Ambient	
<b>MANUFACTURE DATE:</b>	09/22/2021	
<b>RETEST DATE:</b>	03/25/2025	
<b>EXPIRATION DATE:</b>	09/21/2025	

**ANALYSIS RESULTS**

Property	Specification Limits	Observed Value
Appearance	White to pale yellow powder	Pass
Appearance	Color intensity of the powder must not exceed Pantone #P1-4U or #P4-2U	Pass
Solution Clarity	0.2M solution in acetonitrile is free from undissolved particulate	Pass
HPLC Purity (at 260 nm)	≥ 99%	100%
	Unknown single impurity ≤ 0.3%	Pass
	Non-critical single impurity: None > 0.5%	Pass
	Single critical impurity ≤ 0.15%	Pass
	Sum of critical impurities ≤ 0.3%	Pass
Identification by UV Spectrum	The λ maxima of the sample and standard spectra are within ± 2nm	Pass
M-11 Impurity	≤0.01% (Isopropyl-N,N,N',N'-tetraisopropylphosphorodiamidite)	Pass
<sup>31</sup> P NMR Purity	≥ 99%	100%
	Sum of non-primary peaks at 140-152 ppm is ≤ 0.3%	0.0%
	Sum of non-primary peaks at 5-35 ppm is ≤ 1.0%	0.0%
	Peak at ~146 ppm is ≤ 0.10% (HMT phosphoramidite impurity; MW 506.58)	Pass
	No peak(s) above 170 ppm	Pass
Water Content	≤ 0.3%	0.1%
Residual Solvent	≤ 3.0% total % by weight solvent residue	1.2%
Material Origin (TSE/BSE)	No known animal-derived materials were used in the manufacture of this product	Pass

Phosphoramidites are sensitive to environmental conditions when in powder or liquid form. Take precautions to avoid potential precipitation, degradation or hydrolysis that can affect performance or delivery of the phosphoramidite during synthesis. Control temperature, humidity, and exposure time to air for both the phosphoramidite and diluent.


**QC Release By:**

Gina Kogutkiewicz  
Manager, Business Systems & Compliance  
9/15/2021

**QC Release Date:**
**Revision 22**