Technical Services

Technical Services provides information on Berkshire products, quality programs and services.

quality programs and services.

Berkshire's demanding QA

program has been developed to

evaluate the suitability of Berkshire

products to perform various

functions. In addition to

guaranteeing consistent product

quality, the data generated by these

tests is vital to Berkshire's quality

assurance and product development

processes.

Berkshire's quality system is
registered to the ISO 9001
standard. If you would like more
information Regarding Berkshire's
QA Program or Test Methods
please contact a sales
representative or the Customer
Service Department.
Berkshire Corporation
21 River Street
Great Barrington, MA 01230
800-242-7000

www.berkshire.com

Certificate of Analysis

Product: TWILLX 1622 Woven Cotton Wiper

Item #: T1622.0909.8 Lot #: 0000848174 Date of Manufacture: 2024/05

| Basis Weight (g/m²) | 180 | |
|--|-------|--|
| Caliper (µm) | 373 | |
| Fibers (≥ 100μm /cm²) | 14 | |
| Particles (≥ 0.5μm): | _ | |
| (biaxial shake) (x 10 ³ /cm ²) | 23 | |
| Sorbency: | | |
| Capacity (mL/m²) | 322 | |
| Efficiency (mL/g) | 1.8 | |
| Rate (seconds) | 5 | |
| Non-Volatile Residue | _ | |
| H_2O (g/m ²) | 0.052 | |
| 2-Propanol (g/m²) | 0.10 | |
| lons (ppm): | | |
| Na ⁺ | 10 | |
| K ⁺ | 0.60 | |
| Ca ⁺⁺ | 2.8 | |
| Mg ⁺⁺ | 2.5 | |
| Cl ⁻ | 2.1 | |



Test Plan: All parameters tested biannually.



Manufacturing Site: Berkshire Corporation 6509 Franz Warner Parkway Whitsett, NC 27377